CLAIMS:

- 1. A method for the preparation of optimally labeled oligonucleotides, said method comprising the steps of:
- (a) preparing a primer;
- (b) preparing a template oligonucleotide, said template oligonucleotide containing a nucleotide sequence complementary to said primer, and a nucleotide repeat region downstream from said complementary region;
- (c) annealing the template and the primer in a suitable reaction medium, said reaction medium containing a polymerase, nucleotide triphosphates and label-conjugated nucleotide triphosphates;
- (d) initiating synthesis of a complementary strand on the template;
- (e) attaching said oligonucleotide containing a target sequence adjacent to said complementary strand; and
- (f) purifying said optimally labeled oligonucleotide by any appropriate method.
- 2. The method of claim 1 wherein said primer is labeled with $^{\rm 32}{\rm P}.$
- 3. The method of claim 1 wherein said nucleotide repeat region has the formula: $N^t (N^t)_n \ N^t$ wherein N^t is any nucleotide which can form a base pair with the label-conjugated nucleotide triphosphate, and n is an integer from 20 to 1000.
- 4. The method of claim 1 wherein said nucleotide repeat region has the formula: $N^t (N_m N^t)_n N_m$ wherein N is any nucleotide which cannot form a base pair with the label—conjugated nucleotide triphosphate, N^t is any nucleotide which can form a base pair with the label-conjugated nucleotide triphosphate, n is an integer from 20 to 1000, and m is an integer from 1 to 11.
- 5. The method of claim 1 wherein said attachment step comprises ligation.

- 6. The method of claim 1 wherein said attachment step comprises randomer extension.
- 7. The method of claim 1 wherein said attachment step comprises cloning.
- 8. The method of claim 1 wherein said purification method is selected from the group consisting of precipitation, size fractionation, gel electrophoresis and antigen—specific binding.
- 9. A method for the preparation of optimally labeled oligonucleotides, said method comprising the steps of:
- (a) preparing a template, said template comprising a primer binding region, a 5' extension region for the subsequent incorporation of label—conjugated nucleotide triphosphates, and a 3' overhang region of 6-200 nucleotides; and
- (b) labeling an oligonucleotide target sequence by denaturing the target sequence, adding excess template, the appropriate nucleotide triphosphates and polymerase in a suitable reaction medium.
- 10. The method of claim 9 wherein the most 3' sequence is a random sequence of 6 to 12 nucleotides.
- 11. The method of claim 9 wherein said template is downstream from a promoter site, and a target sequence is further downstream from the promoter site in a suitable vector for cloning.
- 12. The method of claim 11 wherein said promoter site is the T3 promoter.
- 13. The method of claim 11 wherein said promoter site is the T7 promoter.
- 14. The method of claim 11 wherein said promoter site is the SP6 promoter.
- 15. The method of claim 7 wherein said method cogenerates oligonucleotides having complementarity to an optimally labeled sequence and a target sequence.

- 16. The method of claim 7 wherein said labeling step comprises primer extension.
- 17. The method of claim 7 wherein said labeling step comprises random priming methods.
- 18. An oligonucleotide comprising a nucleotide sequence complementary to a primer, and a nucleotide repeat region downstream from said complementary region, wherein said nucleotide repeat region comprises N^t , where N^t is any nucleotide which can form a base pair with the labeled-conjugated nucleotide triphosphate, said repeat region having the formula: N^t N^t) $_nN^t$ where n is an integer from 20 to 1000.
- 19. The oligonucleotide of claim 18 wherein said nucleotide repeat region comprises N, where N is any nucleotide which cannot form a base pair with the labeled-conjugated nucleotide triphosphate, and N^t, where N^t is any nucleotide which can form a base pair with the labeled-conjugated nucleotide triphosphate, said repeat region having the formula: N^t $(N_m N^t)_n N_m$ where n is an integer from 20 to 1000, and m is an integer from 1 to 11.
- 20. An oligonucleotide comprising a radiolabeled nucleic acid sequence and a nucleotide repeat region, said oligonucleotide having been prepared by the process of claim 1.
- 21. The oligonucleotide of claim 20 wherein said radiolabel is $^{\rm 32}{\rm P}.$
- 22. The oligonucleotide of claim 20 wherein said nucleotide repeat region has the formula: N^f $(N^f)_n N^f$ where N^f is any nucleotide which is conjugated to a label, and n is an integer from 20 to 1000.
- 23. The oligonucleotide of claim 20 wherein said nucleotide repeat region has the formula: $N^f \ (N_m N^f)_n N_m$ where N is any nucleotide which is not conjugated to a label, and N^f is any nucleotide which is conjugated to a label, n is an integer from 20 to 1000, and m is an integer from 1 to 11.

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- 24. The oligonucleotide of claim 20 wherein said oligonucleotide is single-stranded.
- 25. The oligonucleotide of claim 20 wherein said oligonucleotide is double-stranded.